

## **OPERATION MANUAL & PARTS LIST**

# MODELS: SE50 HORIZONTAL TANK SERIES 200-600 GALLONS



### **TABLE OF CONTENTS**

SECTION 1 – SAFETY INFORMATION
1.1 – CAUTION
1.2 – PRECAUTIONS
SECTION 2 – THE SUMP CLEANER
2.1 – UNIT IDENTIFICATION
2.2 – SUMP CLEANER FEATURES
SECTION 3 – INSTALLATION
3.1 – ASSEMBLE DISCHARGE CONNECTION
3.2 – LOOSE ITEMS
3.3 – INITIAL STARTUP
3.3.1 – SELECTOR VALVE
3.3.2 – SECURE TANK PORTS
3.3.3 – ATTACH APPROPRIATE PLUG11
3.3.4 – CHECK PUMP ROTATION
3.3.5 – RUN UNIT IN "SUCTION"
3.3.6 – RUN UNIT IN DISCHARGE
SECTION 4 – OPERATION
4.1 – CLEANING A SUMP
4.1 – CLEANING A SUMP 14   4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER 15
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 – FILTER 15   4.3.1 – F50 FILTER 16   4.4 – CLEANING THE SUMP CLEANER 19
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 – FILTER 15   4.3.1 – F50 FILTER 16   4.4 – CLEANING THE SUMP CLEANER 19   SECTION 5 – MAINTENANCE 21
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 – FILTER 15   4.3.1 – F50 FILTER 16   4.4 – CLEANING THE SUMP CLEANER 19   SECTION 5 – MAINTENANCE 21   5.1 – DAILY MAINTENANCE 22
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 – FILTER 15   4.3.1 – F50 FILTER 16   4.4 – CLEANING THE SUMP CLEANER 19   SECTION 5 – MAINTENANCE 21   5.1 – DAILY MAINTENANCE 22   5.2 – WEEKLY MAINTENANCE 22
4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 – FILTER 15   4.3.1 – F50 FILTER 16   4.4 – CLEANING THE SUMP CLEANER 15   SECTION 5 – MAINTENANCE 21   5.1 – DAILY MAINTENANCE 22   5.2 – WEEKLY MAINTENANCE 22   5.3 – MONTHLY MAINTENANCE 22
4.2 - DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 - FILTER 15   4.3.1 - F50 FILTER 16   4.4 - CLEANING THE SUMP CLEANER 19   SECTION 5 - MAINTENANCE 21   5.1 - DAILY MAINTENANCE 22   5.2 - WEEKLY MAINTENANCE 22   5.3 - MONTHLY MAINTENANCE 22   SECTION 6 - TROUBLESHOOTING 23
4.2 - DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 - FILTER 15   4.3.1 - F50 FILTER 16   4.4 - CLEANING THE SUMP CLEANER 16   SECTION 5 - MAINTENANCE 21   5.1 - DAILY MAINTENANCE 22   5.2 - WEEKLY MAINTENANCE 22   5.3 - MONTHLY MAINTENANCE 22   SECTION 6 - TROUBLESHOOTING 23   6.1 - SUCTION 23
4.2 - DISCHARGING FLUID FROM THE SUMP CLEANER. 15   4.3 - FILTER 15   4.3.1 - F50 FILTER 16   4.4 - CLEANING THE SUMP CLEANER 19   SECTION 5 - MAINTENANCE 21   5.1 - DAILY MAINTENANCE 22   5.2 - WEEKLY MAINTENANCE 22   5.3 - MONTHLY MAINTENANCE 22   SECTION 6 - TROUBLESHOOTING 23   6.1 - SUCTION 23   6.2 - DISCHARGE 24

7.1.1 "PTL" PUSH TOW LIFT 200 GAL	25
7.1.2 "TW" TOW WHEEL 300 & 400 GAL	26
7.1.3 "TW" TOW WHEEL 500 GAL	27
7.2 – SUMP CLEANER	
7.3 – PUMP ASSEMBLY	31
7.4 – DISPENSER HOSE (STANDARD)	
7.5 – SUMP CLEANER HOSE 1-1/2" x 16' (OPTIONAL)	
7.6 – SUMP CLEANER HOSE 2" x 16' (STANDARD)	35
7.7 – F50 FILTER (STANDARD)	
SECTION 8 – WARRANTY	37
SECTION 9 – RECORD MODEL & SERIAL NUMBER	

### **SECTION 1 – SAFETY INFORMATION**

### 1.1 - CAUTION



THIS EQUIPMENT IS INTENDED FOR USE WITH STANDARD MACHINE-TOOL COOLANT (WATER-BASE AND CUTTING OILS) ONLY. IT SHOULD NOT BE USED WITH FLAMMABLE FLUIDS (I.E. FUELS, PAINT, SOLVENTS, ETC.), CORROSIVE, TOXIC OR REACTIVE MATERIALS. DO NOT USE IN EXTRA-HIGH TEMPERATURE OR SPARK-HAZARD ENVIRONMENTS (I.E. OVENS WELDING AREAS, ETC.). CLEAN TANK THOROUGHLY ON A FREQUENT BASIS, ESPECIALLY WHEN PUMPING DIFFERENT TYPES OF COOLANT AND SOLIDS OF DIFFERENT MATERIAL. WE RECOMMEND SEPARATE TANK UNITS FOR DIFFERENT SERVICES AND SEGREGATED HANDLING OF DIFFERENT COOLANTS.

- □ NO FLAMMABLE FLUIDS/MATERIALS WITH A FLASH POINT UNDER 200°F.
- □ NO TOXIC MATERIALS.
- □ NO CORROSIVE MATERIALS WITH PH LESS THAN 5 OR GREATER THAN 12.
- □ NO REACTIVE MATERIALS.

### **1.2 – PRECAUTIONS**

- □ READ THROUGH THE "OPERATIONS MANUAL" COMPLETELY BEFORE ATTEMPTING TO OPERATE THE MACHINE.
- □ CLEANOUT, POT LID, INLET CAP AND HOSES MUST BE IN PLACE AND TIGHTLY SECURED BEFORE OPERATION IN THE DISCHARGE MODE.
- TANK DISCHARGE PRESSURE MUST NOT EXCEED 10 PSI. REGULATOR AND RELIEF VALVES ARE SET BEFORE SHIPMENT AND SHOULD NOT BE CHANGED AS THE USE OF EXCESSIVE PRESSURE COULD CAUSE SERIOUS INJURY OR DAMAGE. OPERATING DISCHARGE PRESSURE IS 6 PSI.
- □ DO NOT ATTEMPT TO OPEN POT LID, CLEANOUT OR BLEED-OFF CAP BEFORE RELIEVING PRESSURE IN THE TANK.
- □ BLOCK WHEELS OF THE MACHINE TO PREVENT UNINTENTIONAL MOVEMENT.
- □ WEAR SAFETY GOGGLES TO PROTECT EYES FROM SPLASHING LIQUIDS.
- KEEP HANDS AND FINGERS CLEAR OF POT OPENING WHEN REMOVING OR REPLACING FILTER BASKET OR FILTER ASSEMBLY.

### **SECTION 2 – THE SUMP CLEANER**

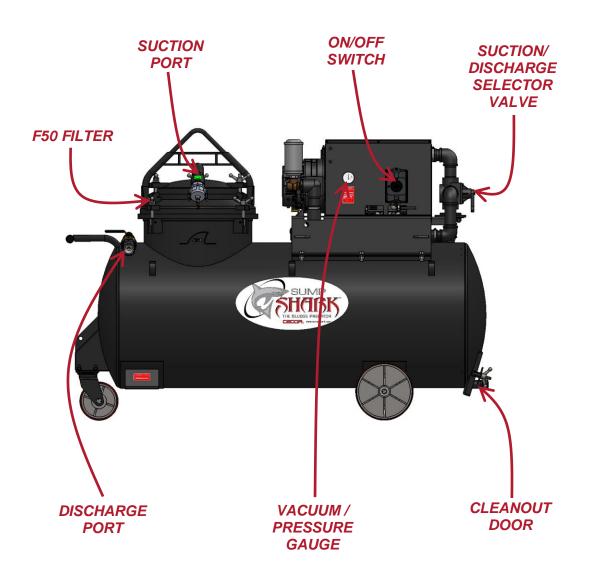
#### 2.1 – UNIT IDENTIFICATION

WHEN ORDERING PARTS OR ASKING QUESTIONS REGARDING YOUR SUMP SHARK, IT IS IMPORTANT TO HAVE THE MODEL AND SERIAL NUMBER OF THE UNIT. THE MODEL AND SERIAL NUMBER CAN BE FOUND ON THE SHARK'S NAMEPLATE LOCATED ON THE FRONT PANEL OF THE PUMP ASSEMBLY.



6 SE50 OPERATIONS MANUAL & PARTS LIST

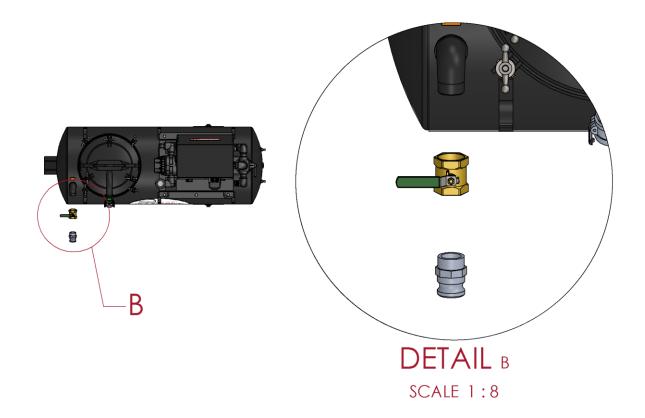
### 2.2 – SUMP CLEANER FEATURES



### **SECTION 3 – INSTALLATION**

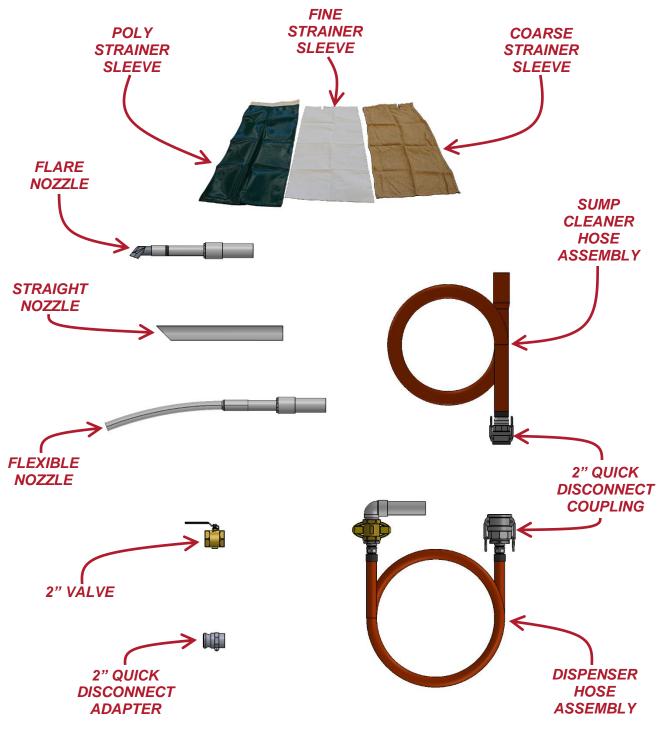
### **3.1 – ASSEMBLE DISCHARGE CONNECTION**

FOR SHIPPING PURPOSE, INSTALLATION OF THE DISCHARGE VALVE AND QUICK DISCONNECT ADAPTER IS REQUIRED. USE PIPE SEALANT ON ALL JOINTS AND TIGHTEN SECURELY.



### 3.2 – LOOSE ITEMS

SOME ITEMS MAY BE PACKAGED IN A BOX LOCATED ON THE SHIPPING PALLET. PACKAGES WITH FILTER BASKET OR FILTER ASSEMBLIES WILL HAVE FILTERS INSTALLED. PLEASE REVIEW YOUR PACKING LIST TO SEE WHAT ADDITIONAL ITEMS YOU WILL BE RECEIVING.

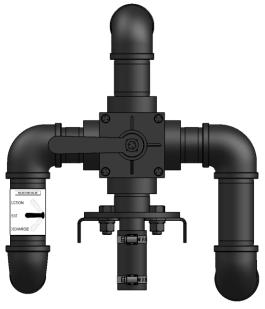


### **3.3 – INITIAL STARTUP**

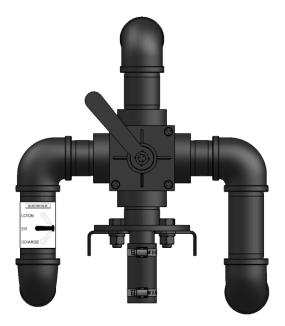
1. BEFORE USING THE SUMP CLEANER TO SERVICE SUMPS, RUN THE UNIT IN BOTH "SUCTION" AND "DISCHARGE" MODES.

### 3.3.1 – SELECTOR VALVE

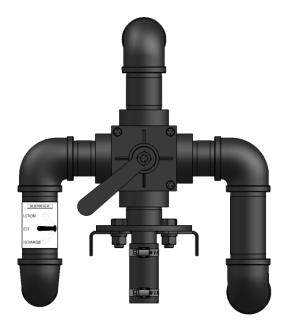
1. SETTING SELECTOR VALVE TO VENT TANK.



2. SETTING SELECTOR VALVE TO SUCTION.



### 3. SETTING SELECTOR VALVE TO DISCHARGE.



### 3.3.2 – SECURE TANK PORTS

1. CLOSE AND SECURE ALL PORTS INCLUDING THE POT LID, CLEANOUT DOOR, INTAKE CAP, AND DISCHARGE.

### 3.3.3 – ATTACH APPROPRIATE PLUG

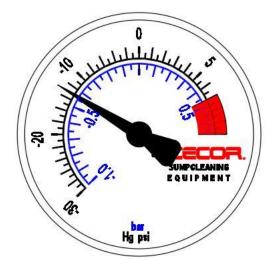
1. GREEN GROUND CONNECTOR MUST BE PROPERLY ATTACHED. OPERATE AT POWER INDICATED ON CECOR NAMEPLATE.

#### 3.3.4 – CHECK PUMP ROTATION

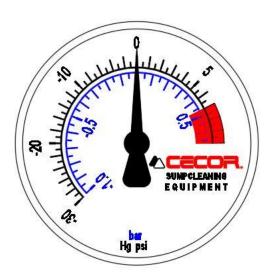
1. START THE MOTOR TO DETERMINE THE DIRECTION OF ROTATION. THE MOTOR SHOULD ROTATE COUNTER-CLOCKWISE WHEN VIEWED FROM THE SHAFT END. IF IT RUNS CLOCKWISE, REVERSE TWO OF THE WIRES IN THE PLUG.

#### 3.3.5 - RUN UNIT IN "SUCTION"

- 1. TURN THE SELECTOR VALVE TO "VENT."
- 2. CONNECT SUMP CLEANER HOSE TO INTAKE PIPE.
- 3. CLOSE DISCHARGE VALVE.
- 4. TURN THE SELECTOR VALVE TO "SUCTION." VACUUM READING ON GAUGE LOCATED ON THE CONTROL PANEL WILL DECREASE AND STABILIZE AT 13 inHg.

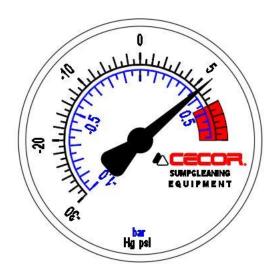


5. TURN THE SELECTOR VALVE TO "VENT" POSITION. PRESSURE WILL DECREASE TO 0 inHg.



#### 3.3.6 – RUN UNIT IN DISCHARGE

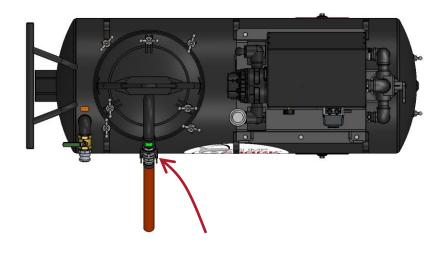
- 1. TURN THE SELECTOR VALVE TO "VENT."
- 2. CONNECT SUMP CLEANER HOSE TO DISCHARGE PIPE.
- 3. INSTALL CAP TO INTAKE PIPE.
- 4. TURN THE SELECTOR VALVE TO "DISCHARGE." VACUUM READING ON GAUGE LOCATED ON THE CONTROL PANEL WILL INCREASE AND STABILIZE AT 6 PSI.



### **SECTION 4 – OPERATION**

#### 4.1 – CLEANING A SUMP

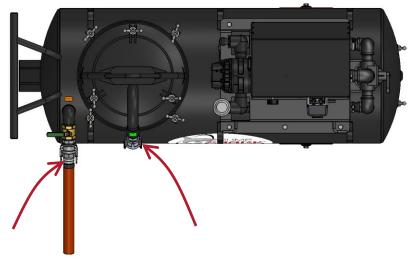
1. ATTACH THE SUMP CLEANER HOSE TO THE SUCTION PORT AND INSERT SUCTION TOOL INTO HOSE END.



- 2. RUN UNIT ON SUCTION MODE. (SEE INITIAL STARTUP 3.3.4.)
- 3. WHEN VACUUMING OUT THE SUMP, ATTACK THE SOLIDS FIRST. POSITION THE SUCTION TOOL IN THE AREAS THAT ARE PRIMARILY SOLIDS. OCCASIONALLY MOVE THE SUCTION TOOL FROM THE SOLID PARTICULATE IN THE SUMP BOTTOM TO A PRIMARILY FLUIDIC AREA. THIS ACTION WILL CLEAR THE HOSE OF SOLIDS REDUCING THE CHANCES OF POSSIBLY PLUGGING THE HOSE.
- 4. WHEN THE TANK IS FULL, THE FLOAT CONTROL (LOCATED INSIDE THE SUMP CLEANER) WILL CUT OFF SUCTION TO THE PUMP ISOLATING THE PUMP FROM THE TANK (PUMP WILL KEEP RUNNING). WHEN THIS HAPPENS, THE VACUUM READING WILL FALL TO ZERO INDICATING THE TANK NEEDS TO BE EMPTIED.
- 5. WHEN THE FILTER IS FULL OR BLINDED, THE VACUUM/PRESSURE GAUGE WILL READ 10 inHg, BUT THERE WILL BE NO SUCTION AT THE NOZZLE INDICATING THE FILTER NEEDS TO BE EMPTIED.

### 4.2 – DISCHARGING FLUID FROM THE SUMP CLEANER

1. ATTACH THE SUMP CLEANER HOSE TO THE DISCHARGE PORT, AND CAP THE SUCTION PORT.



- 2. RUN UNIT ON DISCHARGE MODE. (SEE INITIAL STARTUP 3.5, STEP 6.)
- 3. POINT NOZZLE AT THE TARGET WHERE THE FLUID IS TO BE DISPENSED, SLOWLY OPEN DISCHARGE VALVE. SLUGS OF AIR WILL PASS THROUGH HOSE WHEN TANK APPROACHES EMPTY. THESE SLUGS CAN CAUSE ERRATIC FLUID FLOWS, BE PREPARED TO SHUT OF DISCHARGE VALVE WHEN THIS OCCURS.

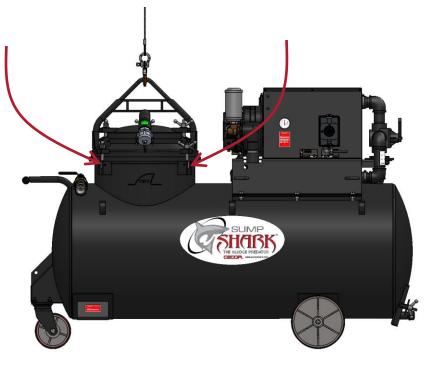
### 4.3 – FILTER

- 1. FILTERING OF THE FLUID IS SPECIFIC TO YOU. SUMP CONDITIONS VARY DUE TO ALL THE VARIABLES THAT OCCUR IN A MACHINE-TOOL SUMP. WE INCLUDE MULTIPLE FILTER BAGS SO YOU CAN FIND WHAT WORKS BEST FOR YOUR APPLICATION. FIRST-CLEANING CAN BE ESPECIALLY DIFFICULT IF IT HAS NOT BEEN DONE ON A REGULAR BASIS. WE SUGGEST STARTING WITH A COARSER BAG. ONCE ON A ROUTINE BASIS, A FINER FILTER CAN BE USED.
- 2. FILTERS ARE REUSABLE AND WASHABLE IN LUKEWARM WATER.

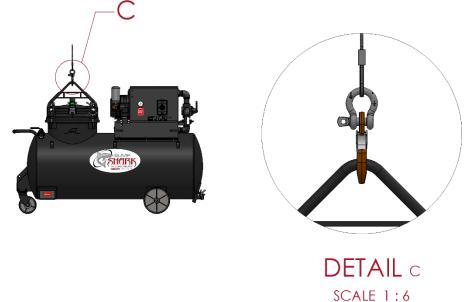
#### 4.3.1 – F50 FILTER

#### 4.3.1.1 – EMPTYING FILTER

- 1. FOR BEST RESULTS, DISCHARGE LIQUID FROM SUMP CLEANER AND LET FILTER DRAIN FOR A FEW MINUTES BEFORE DUMPING.
- 2. LOOSEN THE FOUR WING NUTS ON FILTER ASSEMBLY.



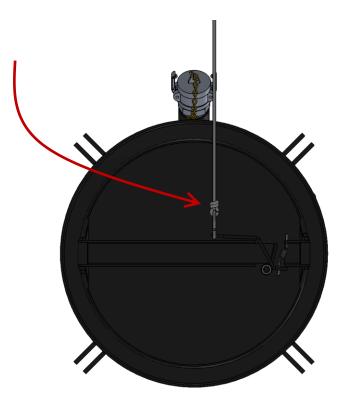
3. LIFT FILTER OUT OF SUMP CLEANER TANK USING HOIST OR FORKLIFT. CAUTION: KEEP HANDS AND FINGERS CLEAR OF POT OPENING IN SUMP CLEANER WHEN REMOVING FILTER!



4. POSITION FILTER ABOVE CONTAINER INTO WHICH THE SLUDGE IS TO BE EMPTIED. DISTANCE BETWEEN BOTTOM OF FILTER AND CONTAINER BOTTOM OR "D" DIMENSION, SHOWN IN FIGURE BELOW, AND SHOULD BE APPROXIMATELY 2 TO 3 FEET ON F50 TO PREVENT DAMAGE TO FILTER SLEEVE WHEN DUMPED. DRAINING FILTER BEFORE POSITIONING AND USING A CONTAINER WITH A DRY BOTTOM AND SUITABLE CAPACITY WILL HELP REDUCE POSSIBLE FILTER SPLASH BACK.



5. ATTACH LANYARD TO TRIGGER ASSEMBLY ON FILTER BOTTOM.



- 6. MOVE TO A SAFE DISTANCE FROM THE DUMPING ZONE (APPROXIMATELY 7 FEET).
- 7. PULL LANYARD TO RELEASE LATCH AND BOTTOM DOOR WILL OPEN DUMPING THE FILTER.
- 8. AFTER FILTER SLEEVE IS EMPTY, ROLL BOTTOM OF SLEEVE UP LOOSELY SO THAT THE BOTTOM END OF SLEEVE WILL BE CLOSED AND CLOSE BOTTOM DOOR.

4.3.1.2 – INSTALLING FILTER

1. LOOSEN THE THREE WING NUTS ON THE FILTER LID AND REMOVE LID.

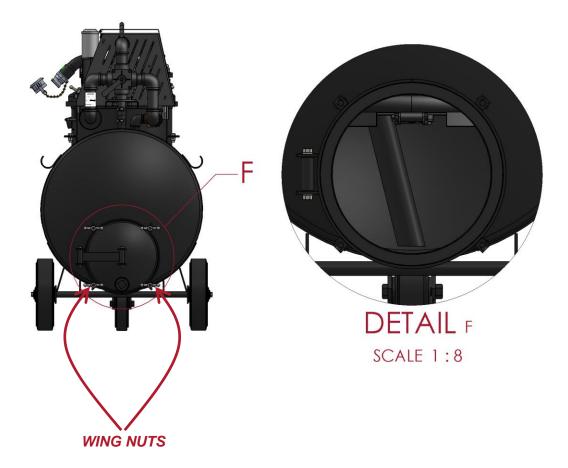
- 2. PLACE BOTTOM END OF FILTER SLEEVE IN FILTER.
- 3. FOLD UPPER 1 <sup>1</sup>/<sub>2</sub>" OF FILTER SLEEVE COLLAR OUT OVER LIP OF FILTER SO THAT THE GASKET IN LID WILL CLAMP IT IN PLACE.
- 4. REPLACE FILTER LID AND TIGHTEN WING NUTS SECURELY.
- 5. SUSPEND FILTER FROM HOIST OR FORKLIFT. OPEN FILTER DOOR.
- 6. PULL BOTTOM END OF FILTER SLEEVE DOWN AND FOLD UP LOOSELY SO THAT BOTTOM END OF SLEEVE WILL BE CLOSED.
- 7. PLACE FILTER IN SUMP CLEANER AND TIGHTEN THE WING NUTS SECURELY.

### 4.4 – CLEANING THE SUMP CLEANER

- 1. GENERALLY, DISCHARGING THE FLUID OUT OF THE SUMP CLEANER IS ALL THAT'S NEEDED. SOME SOLIDS WILL ACCUMULATE IN THE BOTTOM OF THE SUMP AND WILL OCCASIONALLY REQUIRE A COMPLETE CLEANOUT.
- 2. THE PTL-HD HAS AN EASY TO REMOVE CLEANOUT DOOR AND CAN ACCESSED BY LOOSENING THE TWO WINGNUTS.



3. THE TW-HD HAS AN EASY TO OPEN CLEANOUT THAT CAN BE ACCESSED BY LOOSENING THE FOUR WINGNUTS.



### **SECTION 5 – MAINTENANCE**

TO GET THE HIGHEST PERFORMANCE FROM YOUR SUMP SHARK, IT IS IMPORTANT TO KEEP IT WELL MAINTAINED. BELOW IS A MAINTENANCE GUIDE THAT WILL KEEP YOUR SUMP CLEANER IN TOP-NOTCH, DEPENDABLE CONDITION. ANY WORN OR DAMAGED PART SHOULD BE REPLACED IMMEDIATELY. CECOR STOCKS SUMP CLEANER PARTS AND MOST CAN BE SHIPPED THE SAME OR THE NEXT DAY. CALL 1-800-356-9042 TO ORDER PARTS.

### 5.1 – DAILY MAINTENANCE

- 1. CHECK THE VACUUM/PRESSURE GAUGE TO SEE THAT IT IS OPERATING AND READING CORRECTLY. TANK PRESSURE SHOULD NOT EXCEED PRESSURES OF 7 PSI. VACUUM SHOULD NOT EXCEED 13 inHg.
- 2. DEFECTIVE RELIEF VALVES SHOULD BE REPLACED IMMEDIATELY.
- 3. CHECK FOR GASKET LEAKS AND ANY TANK DAMAGE.
- 4. CHECK OIL LEVEL. CHANGE OIL AND GREASE BEARINGS AS RECOMMENDED IN THE PUMP MANUAL.

#### **5.2 – WEEKLY MAINTENANCE**

- INSPECT TANK FOR SLUDGE BUILD UP. CLEAN TANK IF NECESSARY. WITH SOME APPLICATIONS, THE TANK MAY NEED TO BE CLEANED MORE FREQUENTLY. ALWAYS CLEAN THE TANK BETWEEN PUMPING DIFFERENT TYPES OF FLUIDS OR MATERIALS.
- 2. CLEAN AND INSPECT TANK FLOAT CONTROL. SEE THAT THE FLOAT BALL SEALS AGAINST THE GASKET. THE FLOAT CONTROL ASSEMBLY CAN BE ACCESSED THROUGH THE POT OPENING IN THE SUMP CLEANER.
- 3. CLEAN THE FILTER BAG BY RINSING IT OUT IN LUKEWARM WATER.
- 4. OPERATE THE PRESSURE RELIEF HANDLE TO MAKE SURE IT IS WORKING.

#### **5.3 – MONTHLY MAINTENANCE**

CONTROL

**FLOAT** 

- 1. CHECK FOR WEAR ON POT LID WING NUTS AND STUDS.
- 2. INSPECT SUMP CLEANER HOSE.
- 3. GREASE THE SWIVEL CASTER AND WHEELS.

### **SECTION 6 – TROUBLESHOOTING**

### 6.1 – SUCTION

#### PROBLEM: THERE IS NO SUCTION WHILE ...

- 1. THE SUCTION PORT IS CAPPED AND DISCHARGE VALVE IS CLOSED
- 2. THE VACUUM / PRESSURE GAUGE READS "0" SUCTION WITH THE SELECTOR VALVE IN THE SUCTION POSITION
- 3. **AND** AIR IS COMING OUT OF THE MUFFLER

POSSIBLE CAUSE:	SOLUTION:
TANK IS FULL	DISCHARGE THE FLUID OUT OF THE TANK
THE DISCHARGE VAVLE IS OPEN	CLOSE THE DISCHARGE VALVE AND PROCEED
THE FLOAT CONTROL IS HUNG-UP	CLEAN THE FLOAT CONTROL

PROBLEM: THERE IS NO SUCTION WHILE ...

- 1. THE SUCTION PORT IS CAPPED AND DISCHARGE VALVE IS CLOSED
- 2. THE VACUUM / PRESSURE GAUGE READS "GREATER THAN 10" WITH THE SELECTOR VALVE IN THE SUCTION POSITION
- 3. **AND** AIR IS COMING OUT OF THE MUFFLER

POSSIE	LE CAUSE:	SOLUTION:	
THE FILT	ER IS FULL OR BLINDED	EMPTY THE FILTER	
THE SUC	TION HOSE IS PLUGGED	CLEAN OUT THE HOSE	

PROBLEM: THERE IS STILL NO SUCTION.

1. RUN UNIT ON "SUCTION" THEN "PRESSURE." IF THE VACUUM / PRESSURE GAUGE READS "0" IN BOTH INSTANCES, THE PROBLEM COULD BE ONE OF THE FOLLOWING:

POSSIBLE CAUSE:	SOLUTION:
THE SELECTOR VALVE	INTERNALLY CLEAN AND LUBRICATE SELECTOR VALVE
THE TANK PORT IS OPEN	RUN THE UNIT ON PRESSURE AND CHECK FOR LEAKS /
	UNSECURED PORTS

#### 6.2 – DISCHARGE

PROBLEM: UNABLE TO DISCHARGE TANK CONTENTS WHEN...

- 1. THE SUCTION PORT IS CAPPED AND DISCHARGE VALVE IS CLOSED
- 2. UNDER PRESSURE, VACUUM / PRESSURE GAUGE READS "6" PSI
- 3. UNDER VACUUM, VACUUM / PRESSURE GAUGE READS OVER "10" in Hg

POSSIBLE CAUSE:	SOLUTION:
THE TANK DISCHARGE VALVE IS CLOSED	OPEN THE DISCHARGE VALVE
THE DISCHARGE HOSE IS PLUGGED	UNPLUG THE HOSE BY BENDING THE HOSE IN THE
	PLUG AREA WHILE THE SUMPCLEANER IS UNDER
	VACUUM
DISCHARGE HOSE IS KINKED	REPLACE THE HOSE
DISCHARGE PIPE IS PLUGGED	CLEANOUT TANK

PROBLEM: UNABLE TO DISCHARGE TANK CONTENTS WHEN...

- 1. THE SUCTION PORT IS CAPPED AND DISCHARGE VALVE IS CLOSED
- 2. UNDER PRESSURE, VACUUM / PRESSURE GAUGE READS "0" PSI
- 3. UNDER VACUUM, VACUUM / PRESSURE GAUGE READS OVER "10" in Hg

POSSIBLE CAUSE:

THE PRESSURE RELIEF VALVE MAY HAVE FAILED. SHOULD NOT FLOW OUT OF THE RELIEF AT PRESSURES UNDER 6 PSI WORN GASKET

REPLACE RELIEF VALVE

SOLUTION:

REPLACE WORN GASKET

PROBLEM: STILL UNABLE TO DISCHARGE.

1. RUN UNIT ON "SUCTION" THEN "PRESSURE." IF THE VACUUM / PRESSURE GAUGE READS "0" IN BOTH INSTANCES, THE PROBLEM COULD BE ONE OF THE FOLLOWING:

POSSIBLE CAUSE:	SOLUTION:
THE SELECTOR VALVE	INTERNALLY CLEAN AND LUBRICATE SELECTOR VALVE
THE TANK PORT IS OPEN	RUN THE UNIT ON PRESSURE AND CHECK FOR LEAKS /
	UNSECURED PORTS

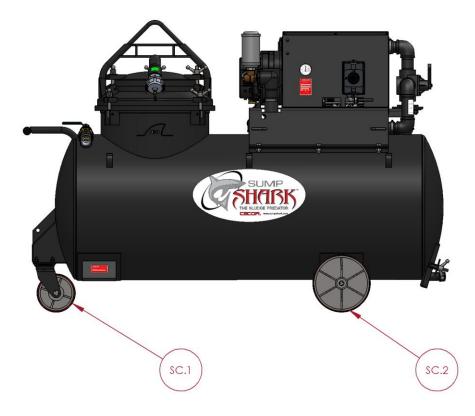
#### 6.3 – MUFFLER LEAKING FLUID

PROBLEM: FLUID IS COMING OUT OF THE MUFFLER	
POSSIBLE CAUSE:	SOLUTION:
FLOAT CONTROL IS ALLOWING FLUID TO BYPASS	INSPECT FLOAT CONTROL. CLEAN OR REPLACE
EXCESSIVE COOLANT FOAMING	CONSULT COOLANT SUPPLIER
EXCESSIVE TURBULANCE IN THE TANK	CHECK TO SEE IF AIR IS BEING SUCKED INTO THE DISCHARGE PIPE
QUICKLY SWITCHING THE SELECTOR VALVE FORM "SUCTION" TO "DISCHARGE" THEN BACK WHEN TANK IS FULL	ALLOW TANK TO STABILIZE IN ONE MODE OF OPERATION BEFORE SWITCHING TO ANOTHER MODE OF OPERATION

### **SECTION 7 – REPAIR PARTS LIST**

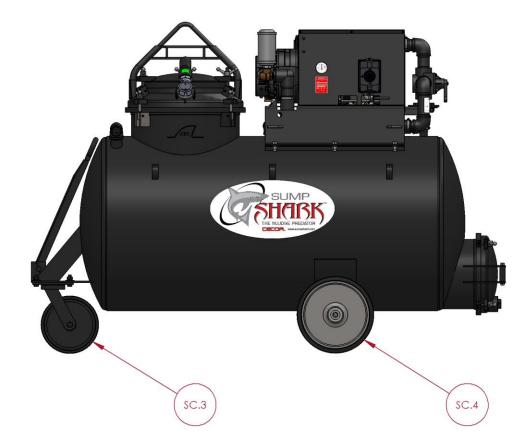
### 7.1 – TRANSPORT

### 7.1.1 "PTL" PUSH TOW LIFT 200 GAL



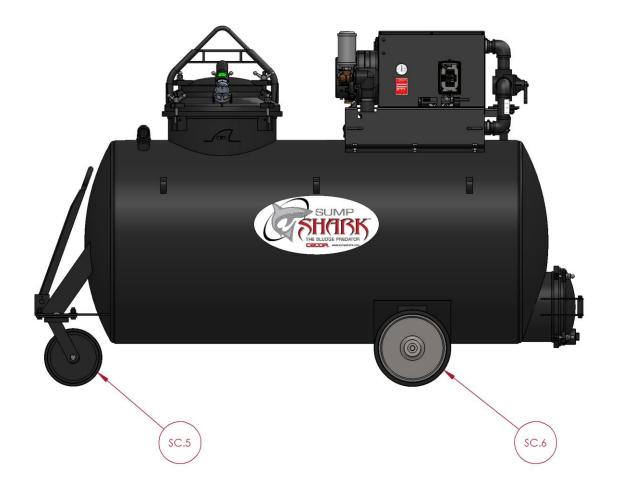
REF	PART NUMBER	DESCRIPTION
SC.1	PCST.SWIV.0803.0000	CASTER - POLY SWIVEL 8" x 3"
SC.2	PCST.WHEL.1201.0KIT	WHEEL - POLY 12" x 3"

### 7.1.2 "TW" TOW WHEEL 300 & 400 GAL



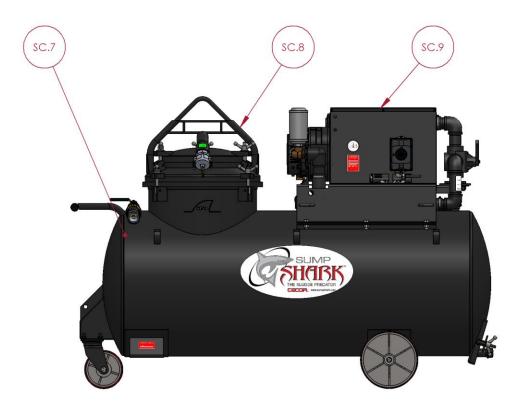
REF	PART NUMBER	DESCRIPTION
SC.3	PCST.SWIV.1203.0000	CASTER - POLY SWIVEL 12" x 3"
SC.4	PCST.WHEL.1602.0000	WHEEL - POLY 16" x 4"

### 7.1.3 "TW" TOW WHEEL 500 GAL

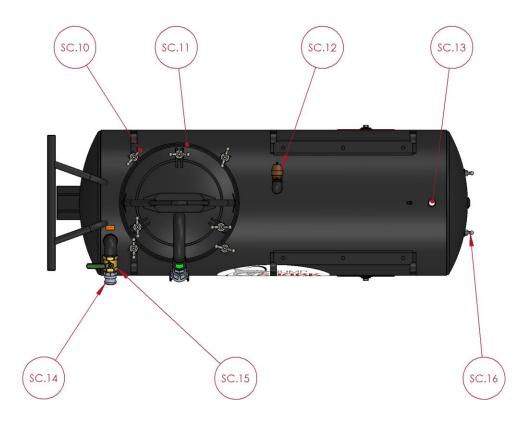


REF	PART NUMBER	DESCRIPTION
SC.5	PCST.SWIV.1203.0000	CASTER - POLY SWIVEL 12" x 3"
SC.6	PCST.WHEL.1603.0000	WHEEL - POLY 16" x 5"

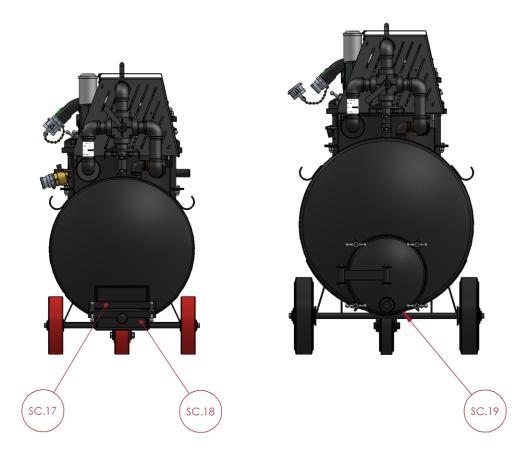
### 7.2 – SUMP CLEANER



REF	PART NUMBER	DESCRIPTION
SC.7	CALL FOR INFO	TANK ASSEMBLY
SC.8	F50 UNIVERSAL	F50 FILTER ASSEMBLY
SC.9	SE50-HD	SE50-HD PUMP ASSEMBLY

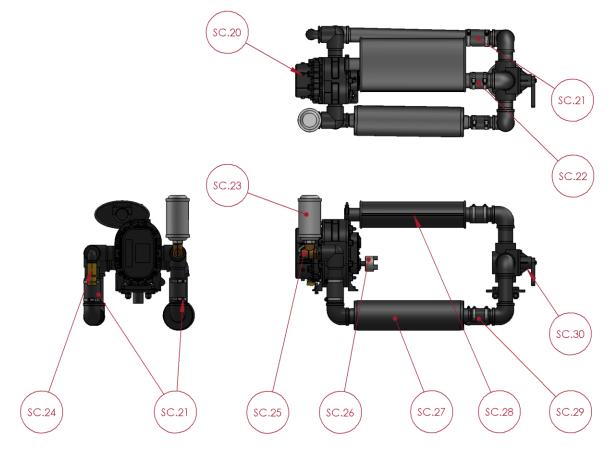


REF	PART NUMBER	DESCRIPTION	
SC.10	ADT0.0107	GASKET - 24" DIA	
SC.11	HN0Z.0625.1100.WING	NUT - WING 5/8"-11	
SC.12	PVAL.RELF.0007.0000	RELIEF VALVE 1-1/4"	
SC.13	ASC0.0001	FLOAT CONTROL (2 BALLS) 11/4"	
SC.14	PPLM.0000.0031.0000	DISCONNECT ADAPTER - 2" - MALE	
SC.15	PVAL.BTFY.0005.0000	VALVE - BUTTERFLY 2"	
SC.16	HN0Z.0500.1300.WING	WING NUT 1/2-13	

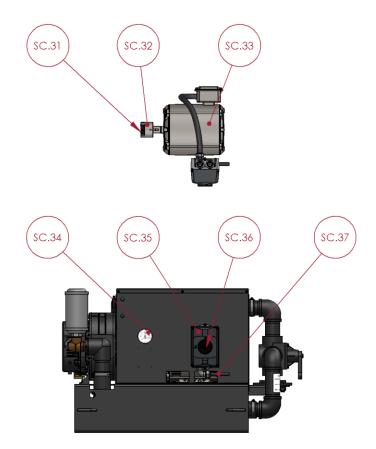


REF	PART NUMBER	DESCRIPTION	
SC.17	ASC0.0043	RECTANGULAR CLEANOUT DOOR	
SC.18	ADT0.0010	GASKET - RECTANGULAR	
SC.19	ADT0.0016	GASKET - 16" DIA	

### 7.3 – PUMP ASSEMBLY

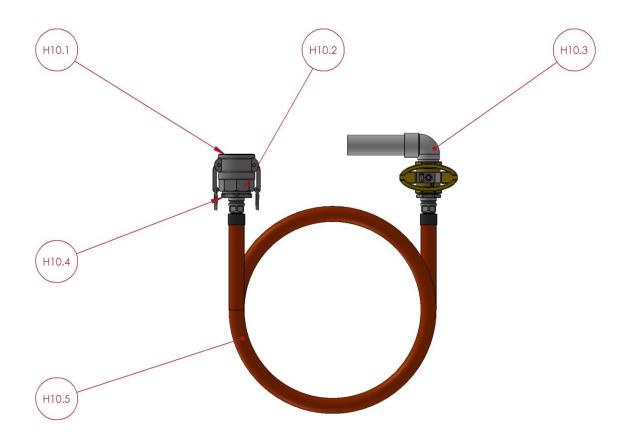


REF	PART NUMBER	DESCRIPTION	
SC.20	PMOT.PUMP.0007.0000	VACUUM PUMP	
SC.21	ASC0.0049	FLEXIBLE COUPLING ASSEMBLY	
SC.22	ASC0.0291	FLEXIBLE COUPLING ASSEMBLY	
SC.23	PPLM.0000.0040.0000	MUFFLER, 1"	
SC.24	PVAL.RELF.0008.0000	VACUUM RELIEF VALVE, 1"	
SC.25	PVAL.RELF.0006.0000	PRESSURE RELIEF VALVE, 1", 6 PSI	
SC.26	PMOT.ACCE.0016.0000	FELXIBLE COUPLING BODY, 3/4" BORE	
SC.27	PPLM.0000.0065.0000	MUFFLER, 1-1/2"	
SC.28	PPLM.0000.0039.0000	MUFFLER, 2"	
SC.29	ASC0.0292	FLEXIBLE COUPLING ASSEMBLY	
SC.30	PVAL.4WAY.0001.0000	4-WAY SELECTOR VALVE	



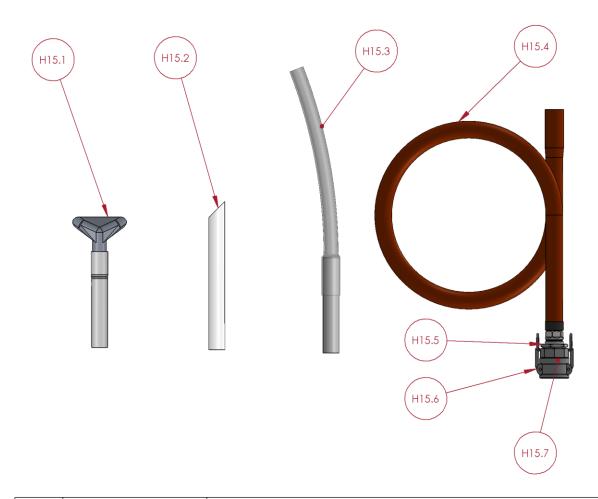
REF	PART NUMBER	DESCRIPTION	
SC.31	PMOT.ACCE.0017.0000	FLEXIBLE COUPLING SPIDER	
SC.32	PMOT.ACCE.0018.0000	FLEXIBLE COUPLING BODY, 1-1/8" BORE	
SC.33	PMOT.MOEN.0003.0000	MOTOR - 5HP	
SC.34	PPLM.0000.0012.0000	VACUUM/PRESSURE GAUGE	
SC.35	PELE.MIS0.0032.0000	STARTER ENCLOSURE	
SC.36	CALL FOR INFO	MOTOTR STARTER	
SC.37	RW4X.1400.0192.0000	CABLE - 4 CONDUCTOR 16'	

### 7.4 – DISPENSER HOSE (STANDARD)



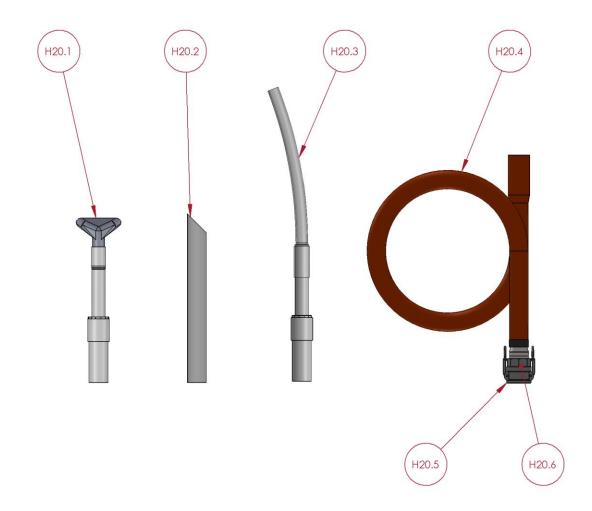
REF	PART NUMBER	DESCRIPTION	
H10.1	PPLM.0000.0016.0000	QUICK DISCONNECT COUPLER	
H10.2	PGAS.0000.0003.0200	COUPLER GASKET	
H10.3	ASC0.0064	NOZZLE - VALVE ASSEMBLY 1"	
H10.4	FBG0.2000.1000.0000	BUSHING - REDUCER	
H10.5	ASC0.0028	HOSE ASSEMBLY - 1" x 16' - DISPENSER	

### 7.5 – SUMP CLEANER HOSE 1-1/2" x 16' (OPTIONAL)



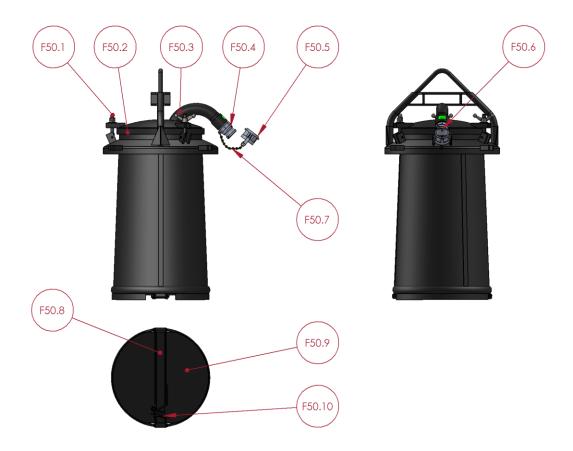
REF	PART NUMBER	DESCRIPTION	
H15.1	ASC0.0032	TOOL - NOZZLE ASSEMBLY-FLARE 1-1/2"	
H15.2	ADT0.0019	TOOL - NOZZLE - 11/4" STR.	
H15.3	ASC0.0033	TOOL - NOZZLE ASSEMBLY-FLEXIBLE 1-1/2"	
H15.4	ASC0.0025	HOSE ASSEMBLY - 1½" x 16' - SUMP CLEANER	
H15.5	FBG0.2000.1500.0000	BUSHING - REDUCER	
H15.6	PPLM.0000.0016.0000	QUICK DISCONNECT COUPLER	
H15.7	PGAS.0000.0003.0200	COUPLER GASKET	

### 7.6 – SUMP CLEANER HOSE 2" x 16' (STANDARD)



REF	PART NUMBER	DESCRIPTION	
H20.1	ASC0.0034	TOOL - FLARED NOZZLE ASSEMBLY, 2" HOSE	
H20.2	ADT0.0055	TOOL - STRAIGHT NOZZLE, 2"	
H20.3	ASC0.0035	TOOL - FLEXIBLE NOZZLE ASSEMBLY, 2" HOSE	
H20.4	ASC0.0030	HOSE ASSEMBLY - 2" x 16' - SUMP CLEANER	
H20.5	PPLM.0000.0016.0000	QUICK DISCONNECT COUPLER	
H20.6	PGAS.0000.0003.0200	COUPLER GASKET	

### 7.7 – F50 FILTER (STANDARD)



REF	PART NUMBER	DESCRIPTION	
F50.1	HN0Z.0625.1100.WING	WING NUT 5/8-11	
F50.2	ADT0.0106	FILTER LID GASKET	
F50.3	ASC0.0048	FILTER LID ASSEMBLY	
F50.4	PPLM.0000.0050.0000	PRESSURE SAFE ADAPTER - 2" - MALE	
F50.5	PPLM.0000.0049.0000	CAP - PRESSURE SAFE 2"	
F50.6	PGAS.0000.0003.0200	COUPLER GASKET	
F50.7	PMIS.0000.0008.0000	CHAIN, SECURITY W/SMALL HOOKS 6"	
F50.8	ADT0.0147	LATCH CHANNEL	
F50.9	ASC0.0056.A	BOTTOM DOOR ASSEMBLY	
F50.10	PFAB.0000.0030.0000	LOCKING SPRING	
F50.11	ADT0.0124	F50 FILTER SLEEVE GREEN POLY (NOT SHOWN)	
F50.12	ADT0.0214	F50 FILTER SLEEVE COARSE (NOT SHOWN)	
F50.13	ADT0.0213	F50 FILTER SLEEVE FINE COTTON (NOT SHOWN)	

### **SECTION 8 – WARRANTY**

### WARRANTY STATEMENT

PLEASE PRINT OUR WARRANTY AT HTTPS://CECOR.NET/CECOR-WARRANTY/

### **SECTION 9 – RECORD MODEL & SERIAL NUMBER**

Г

WHEN YOU RECEIVE YOUR CECOR SUMP SHARK, RECORD THE MODEL NUMBER, SERIAL NUMBER AND DATE DELIVERED FOR YOUR RECORDS.

MODEL #:	 
SERIAL #:	 
DELIVERED:	 

